



UNLESS OTHERWISE SPECIFIED:

- ALL THREADS TO BE CLASS 2
- COUNTERSINK ALL TAPPED HOLES
- DEBURR HOLES AND BREAK SHARP EDGES
- STAMP, ETCH, OR MARK DRAWING NUMBER AND REVISION LETTER ON A NON-CRITICAL SURFACE.
- SURFACE FINISH TO BE 63 RMS

- TOLERANCES:

- X ± .1
- .XX ± .01
- .XXX ± .005
- .XXXX ± .0005
- X* ± 1°
- X* ± .5°

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TITLE: **C-FRAME INTERIOR KIT**

MATERIAL: **SEE NOTE** SURFACE TREATMENT

DRAWN BY: **G.KESSLER** DATE: **xxx** HEAT TREATMENT

ENGINEER: **xxx** CHECKED BY: SCALE: **xx** SHEET: **1 OF 1**

QTY NEXT ASSEMBLY

CAD Solidworks 3rd ANGLE PROJECTION

RoHS Compliant

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DRAWING NUMBER: **SD_FI_C20_RMK_A In Frame** REV: **xx**